



KAGRAの低温懸架系

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平成27年度東京大学宇宙線研究所共同利用研究成果発表会
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0. Abstract

Here, I explain

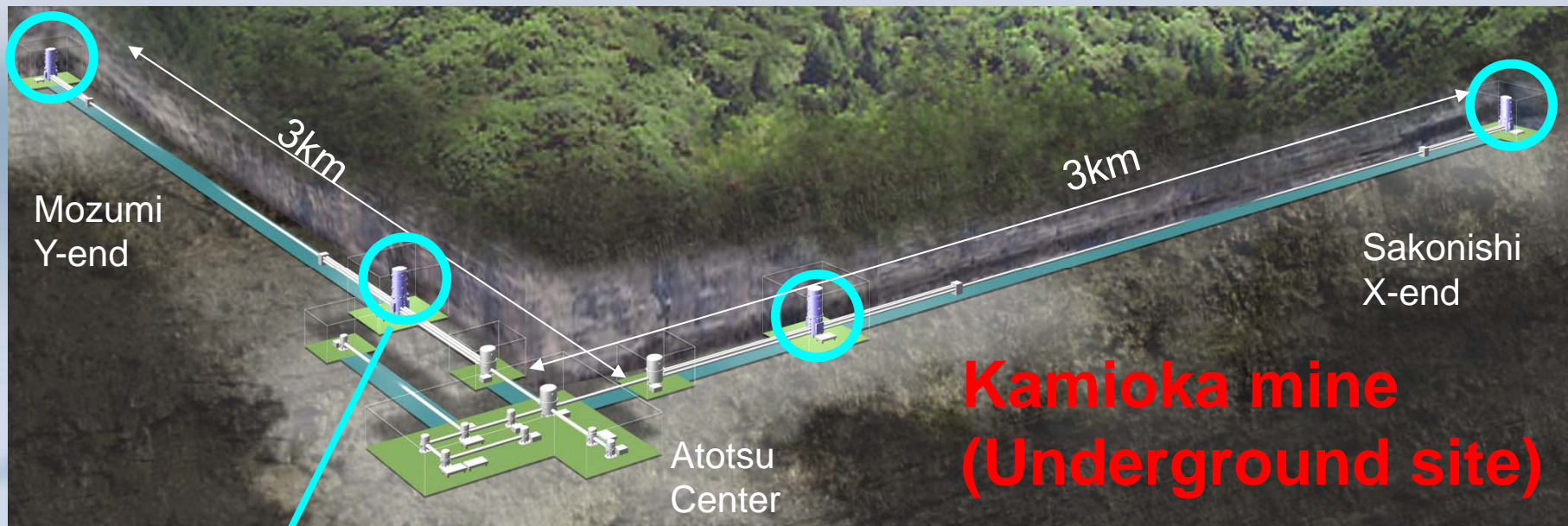
- 1. Cryostat installation at KAGRA site**
- 2. Cryogenic payload**
- 3. Sapphire suspension**

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- 1. Introduction***
- 2. Cryostat installation***
- 3. Cryogenic payload***
- 4. Sapphire suspension***
- 5. Summary***

1. Introduction

Schematic view of KAGRA interferometer
Four mirrors of **arm cavity** will be **cooled**.
First km scale cryogenic interferometer



Vibration isolation system (Type A), Cryocooler unit,
Cryostat, Cryogenic payload

1. Introduction

Thermal noise : **Fundamental noise**

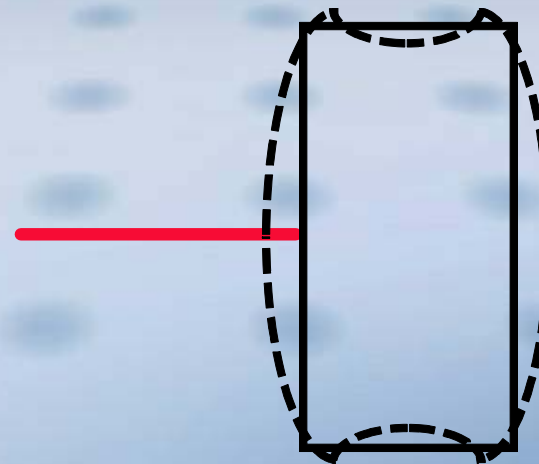
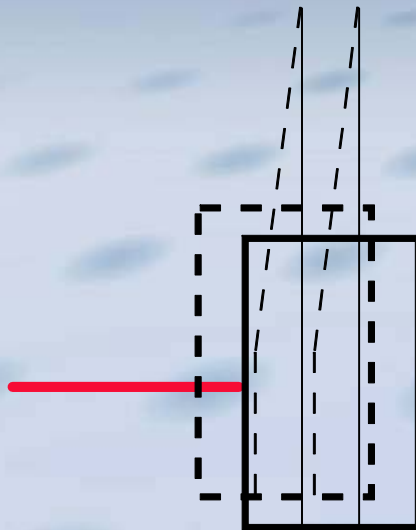
Suspension thermal noise :

mirror **position** fluctuation

(vibration of suspension for mirror)

Mirror thermal noise : mirror **surface** fluctuation

(elastic vibration of mirror itself)



1. Introduction

Fluctuation-Dissipation Theorem

Relation between thermal noise
and **mechanical loss** in suspension and mirror

Amplitude of thermal noise is proportional to

$$(T/Q)^{1/2} \blacksquare$$

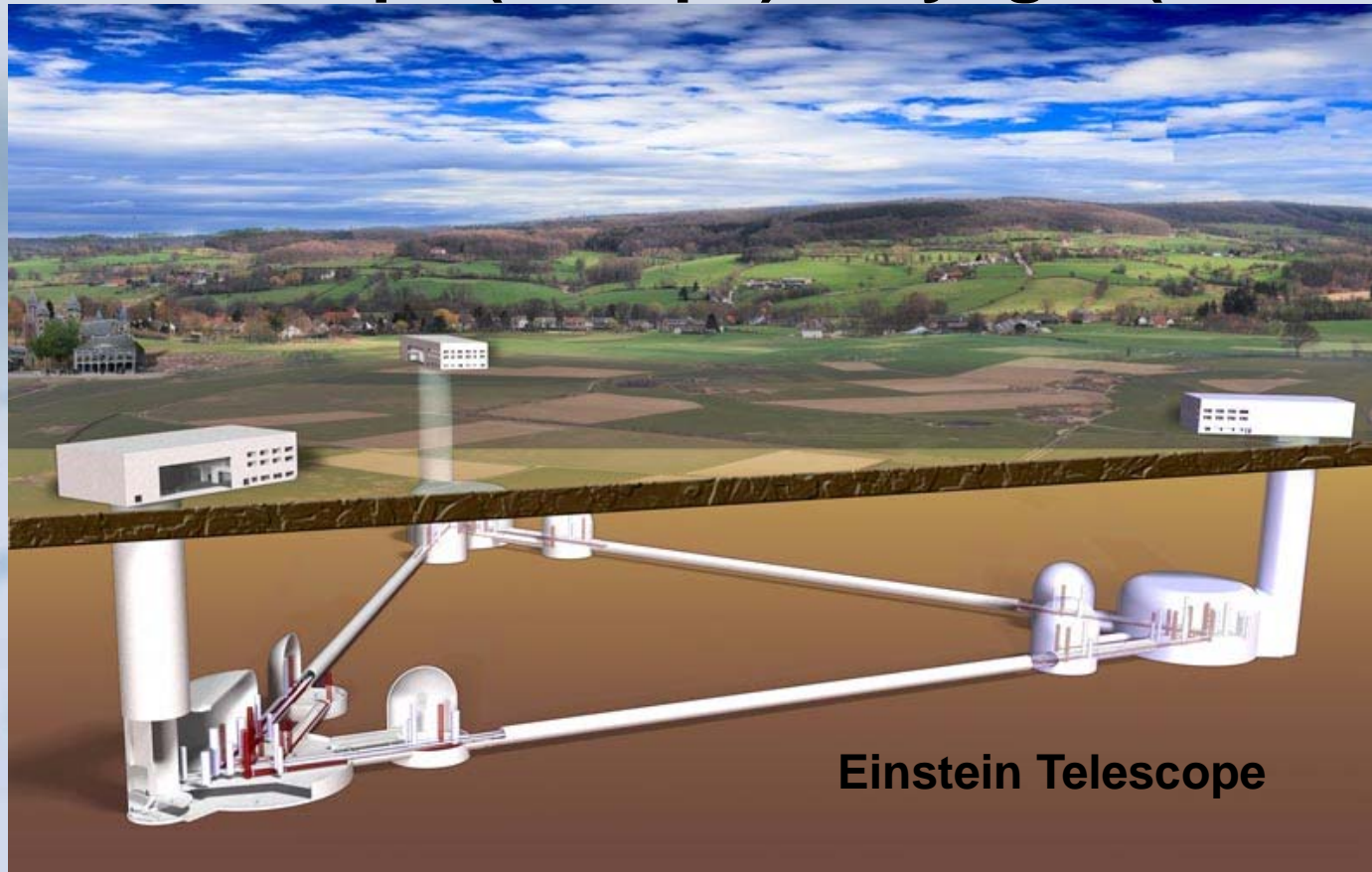
In general, **Q** (inverse number of magnitude of dissipation) **depends on T** (temperature).
KAGRA sapphire mirror is at 20K.

1. Introduction

3rd generation : **10 times better** sensitivity

Cryogenic techniques will be adopted.

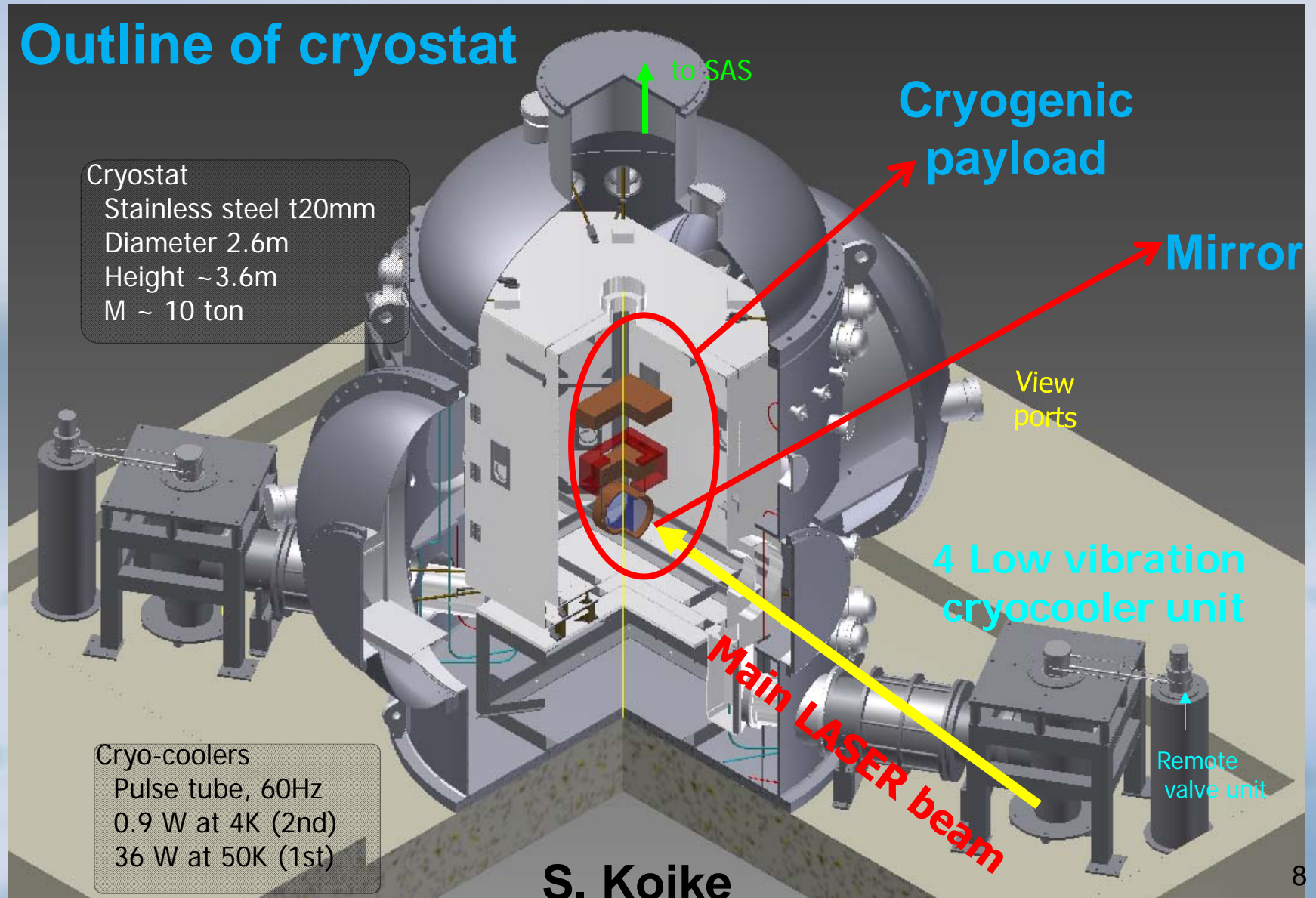
Einstein Telescope (Europe), Voyager (U.S.A.)



1. Introduction

Outline of cryostat

Cryostat
Stainless steel t20mm
Diameter 2.6m
Height ~3.6m
M ~ 10 ton

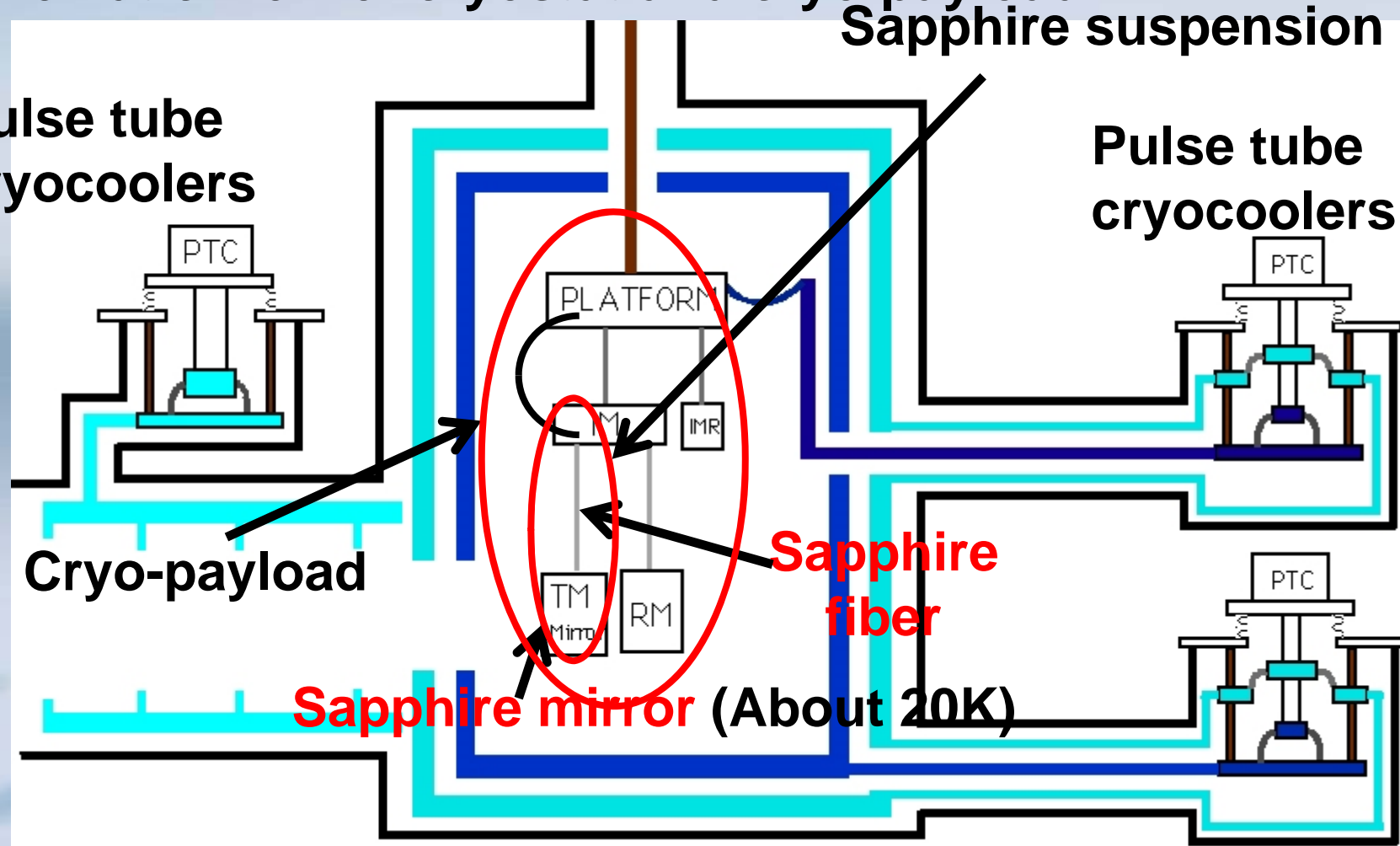


Cryo-coolers
Pulse tube, 60Hz
0.9 W at 4K (2nd)
36 W at 50K (1st)

S. Koike

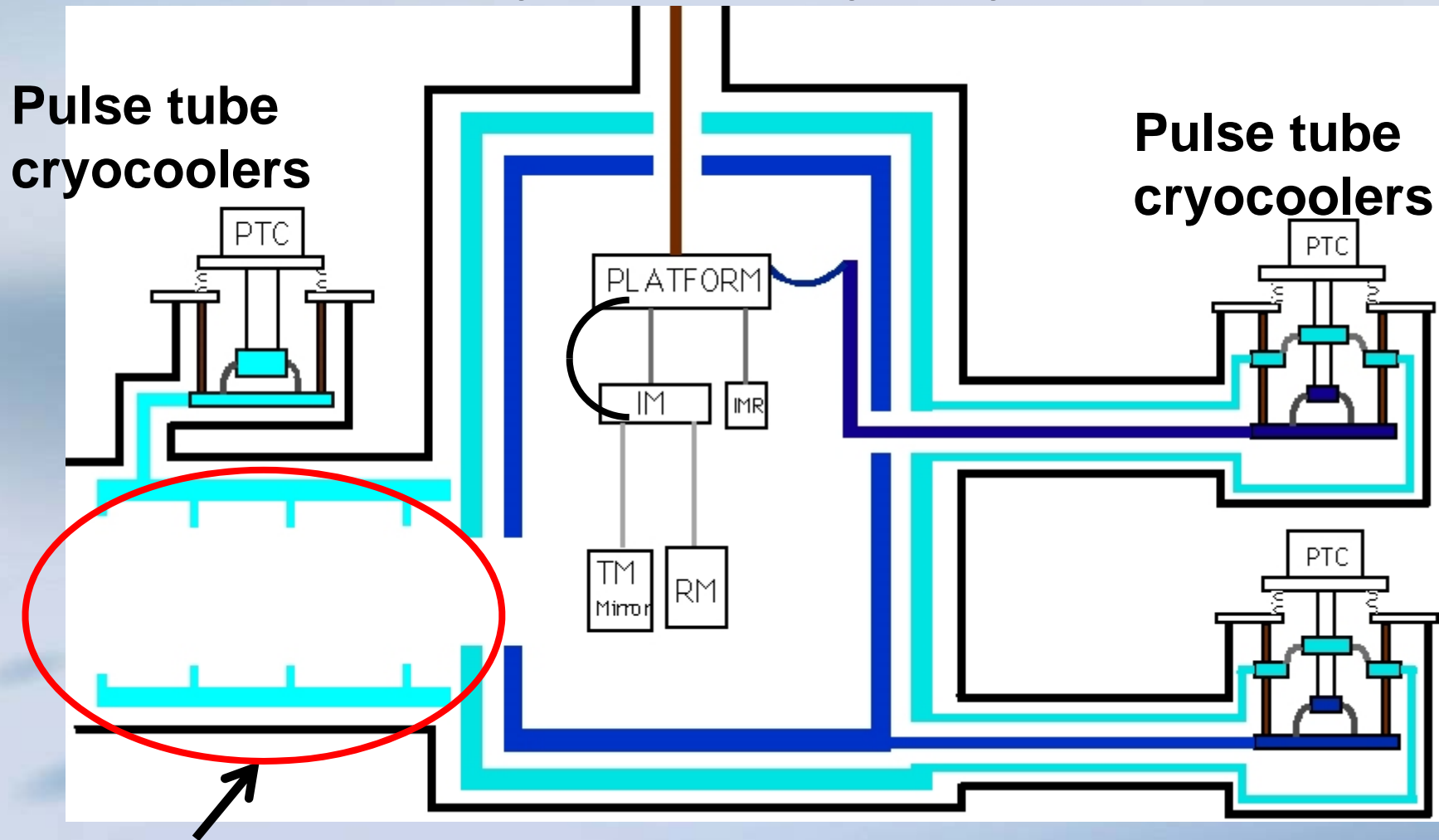
1. Introduction

Schematic view of cryostat and cryo-payload



1. Introduction

Schematic view of cryostat and cryo-payload



Cryo duct for 300 K radiation

2. Cryostat installation

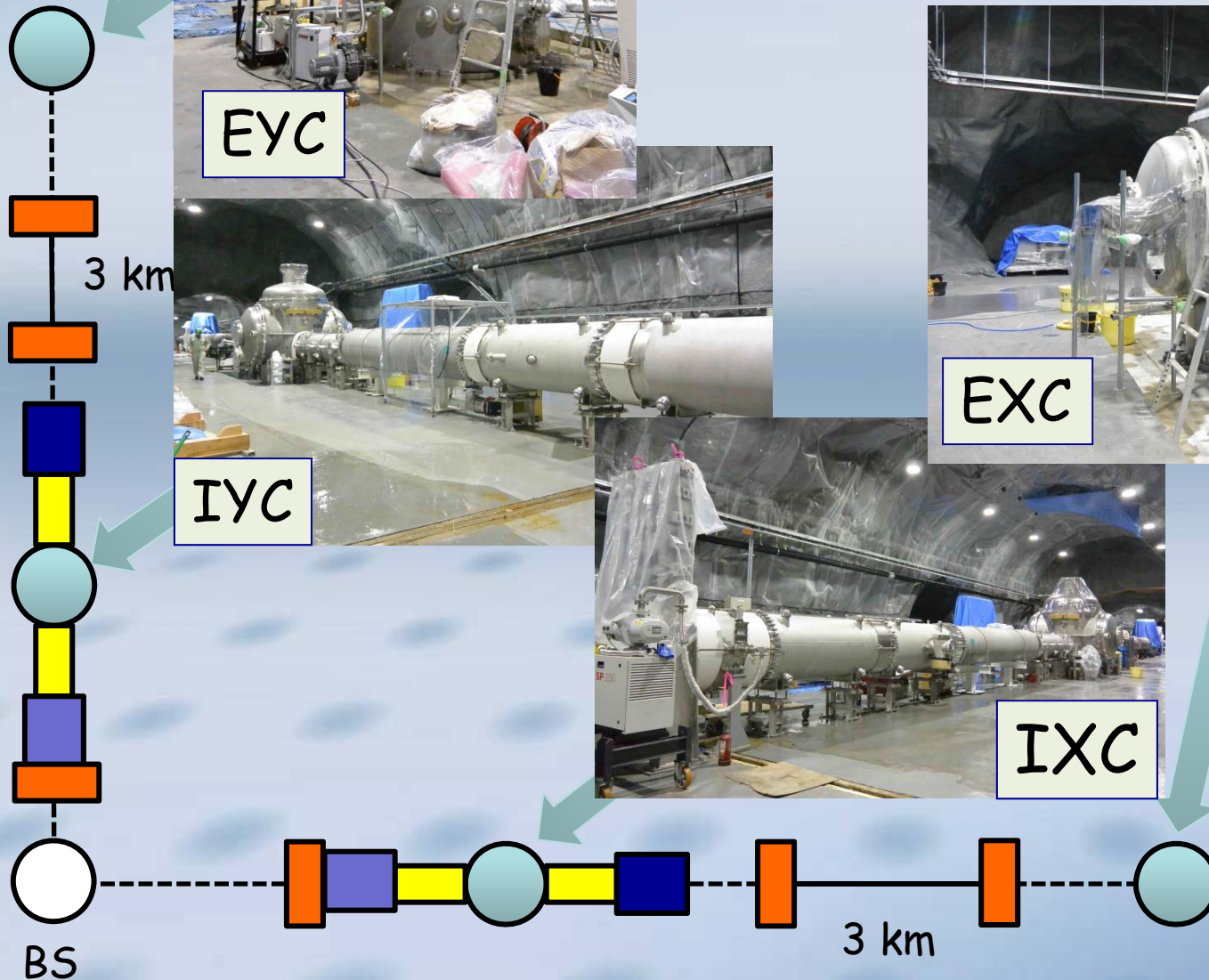
Installation of cryostat is a hard mission !



Cryostats are carried along 3 km tunnel !

Assembled Cryostat Photos

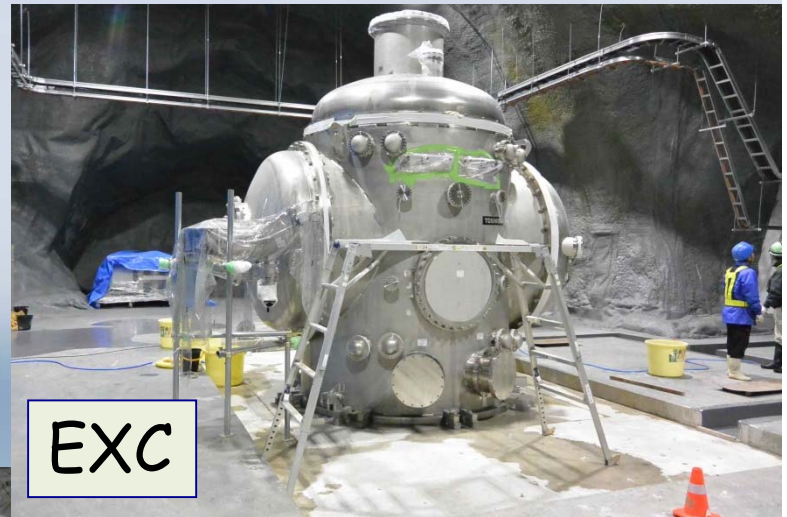
All four cryostats were **installed**.



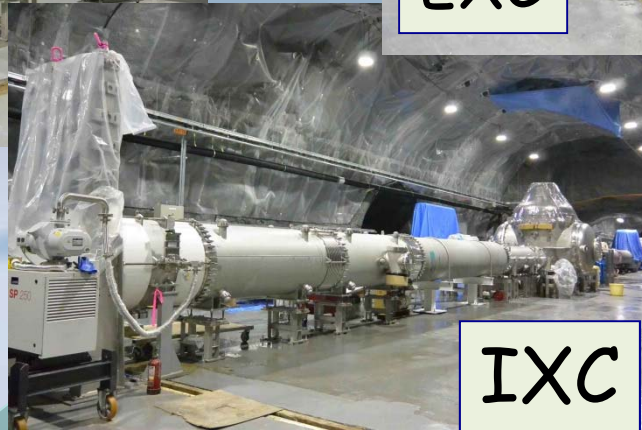
EYC



IYC



EXC



IXC

N. Kimura

2. Cryostat installation

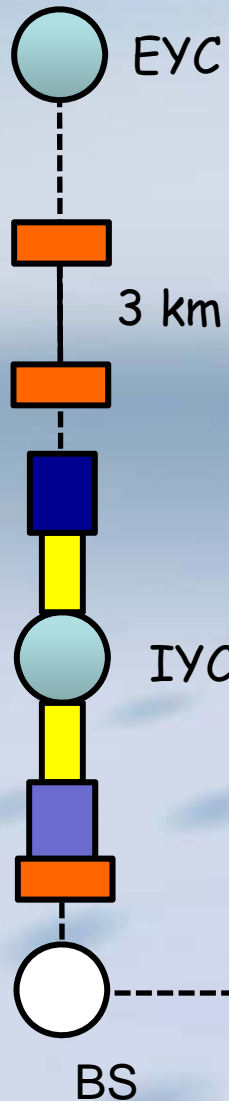
Cryo ducts are connected to two cryostats in the center room.



Progress of the cryostat assemble;

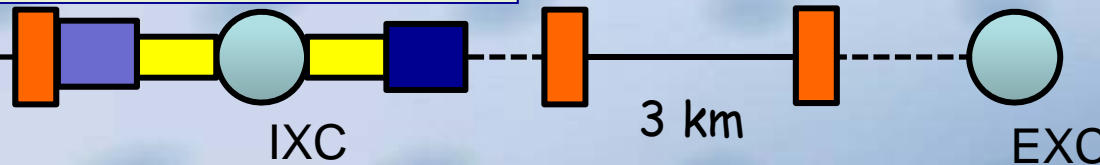
N. Kimura

- EXC & EYC were assembled as vacuum vessels without duct shields and cryo-coolers from the end of 2014.11 to the end of 2015.1.
- IYC & IXC were assembled with all of components such as duct shields and cryo-cooler units from the end of 2015.2 to the mid of 2015.4.



Cryo-cooler unit installation

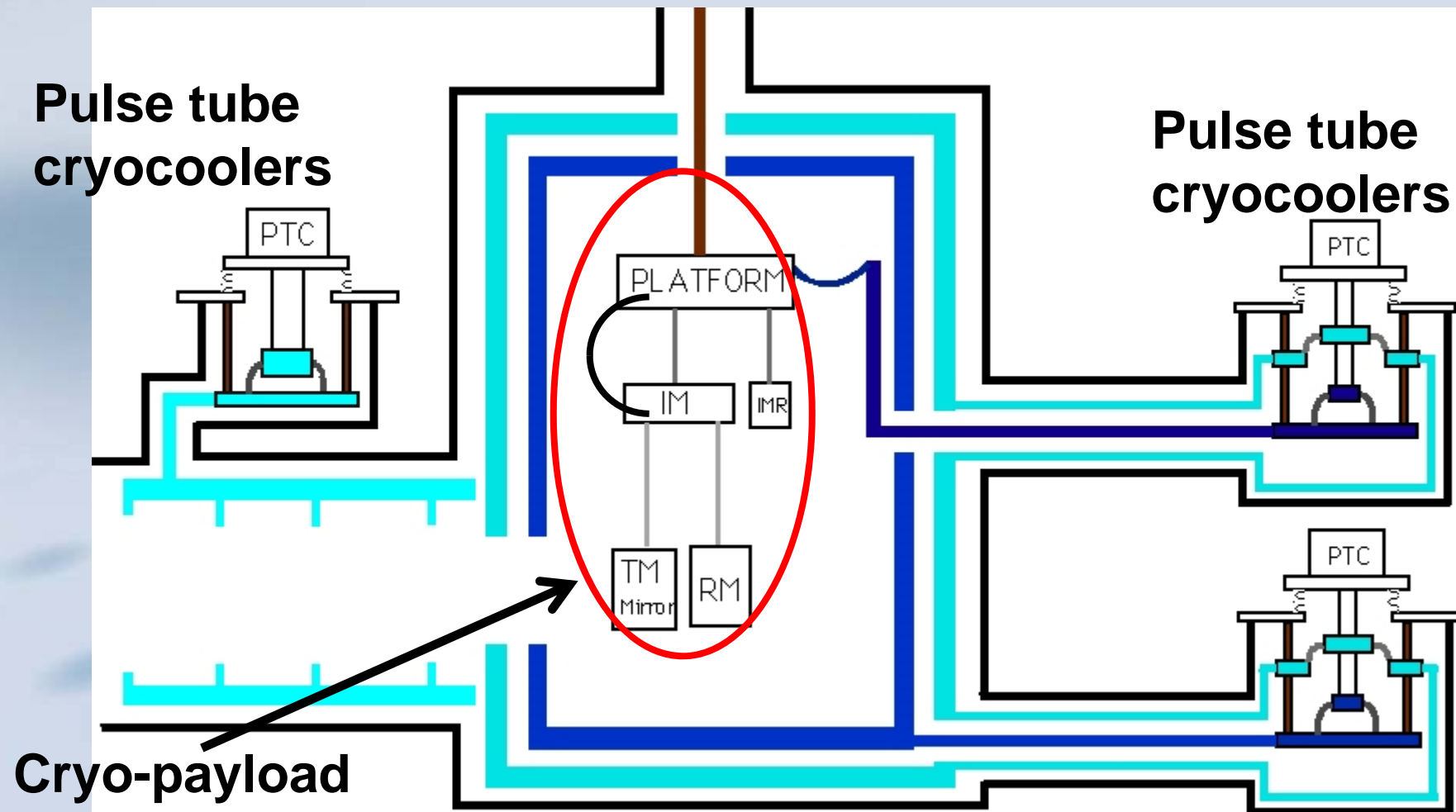
- Duct Shield
- 12 mL vacuum duct
- 6 mL +6 mL vacuum duct
- Cryostat
- Gate Valve



3. Cryogenic payload

Outline of vibration isolation and cryostat

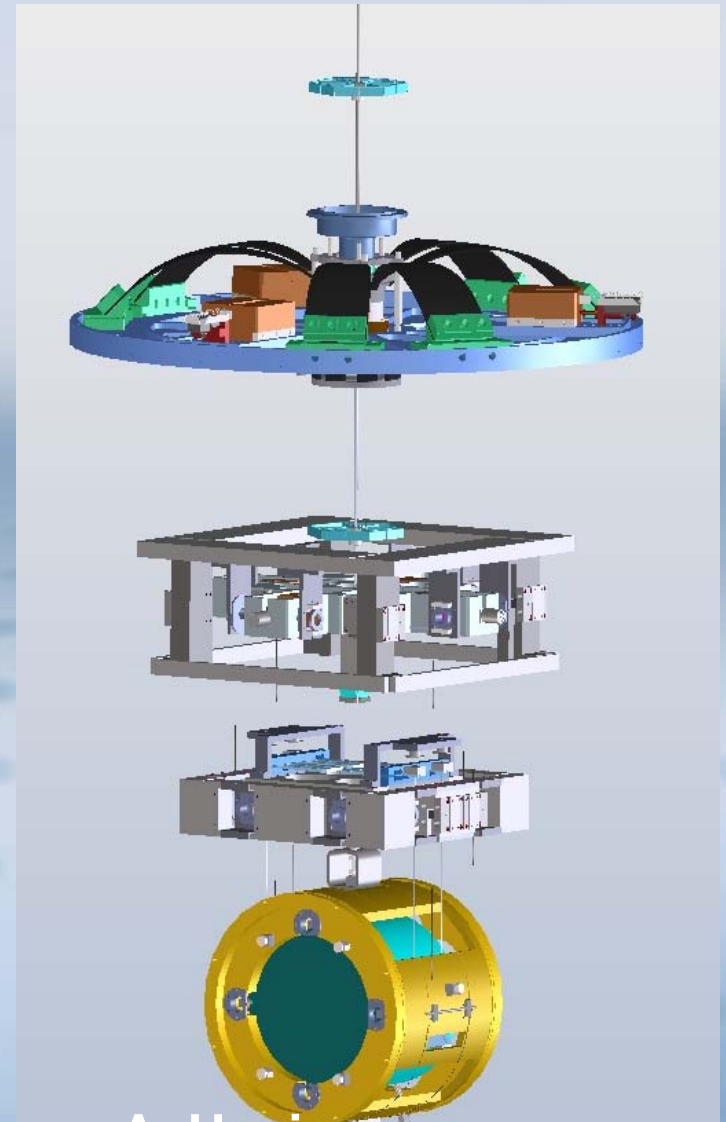
Vibration isolation, adjustment, control, damping, ...



3. *Cryogenic payload*

Design

Almost all parts were designed.

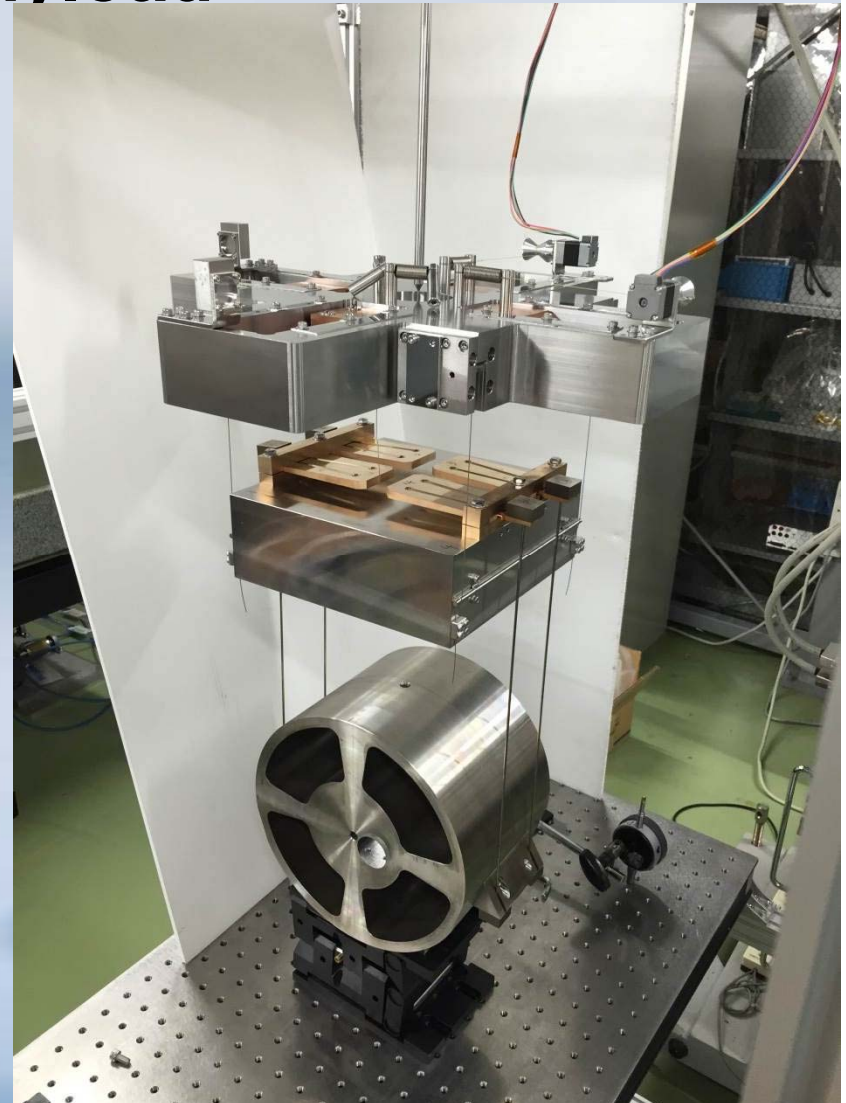


A. Hagiwara

3. *Cryogenic payload*

Prototype test of cryogenic payload

Cooling test on **December**



4. Sapphire suspension

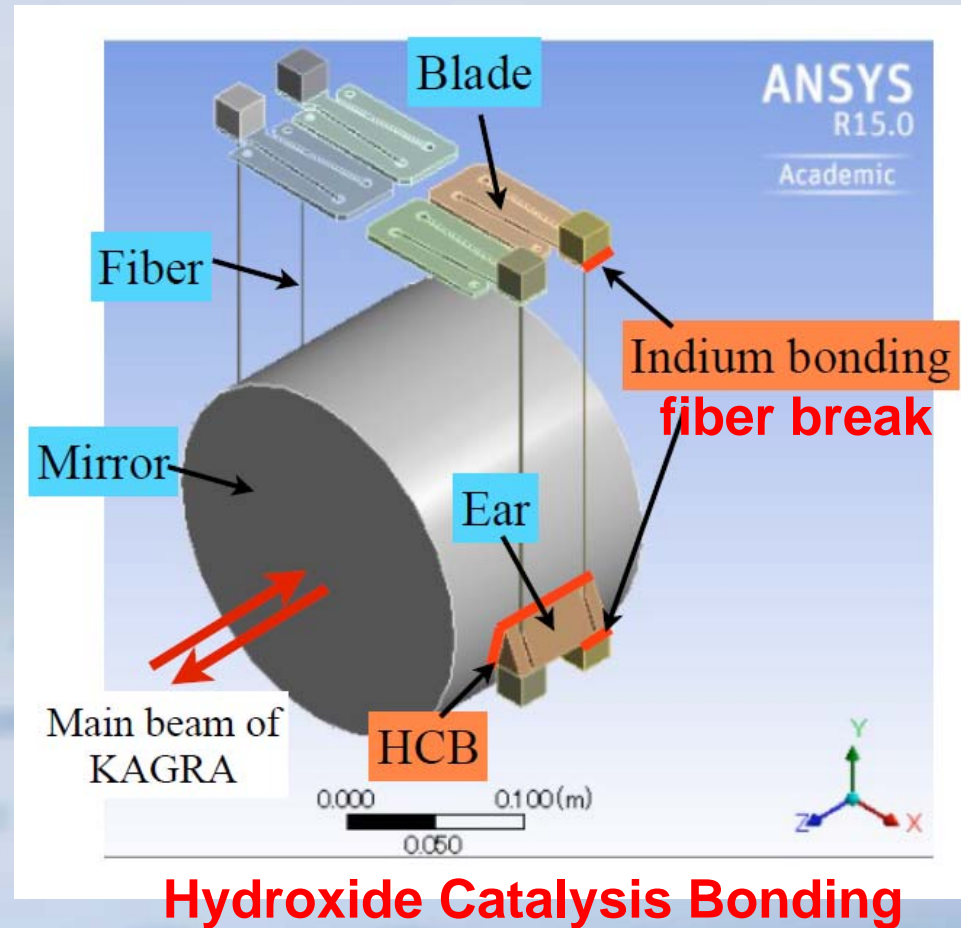
Sapphire **lop-eared** suspension

“Sapphire monolithic **lop-eared** suspension”

One of the most important parts of KAGRA :
Main sapphire mirrors are included.

All parts are made from **sapphire**.

Full size suspension as prototype



4. Sapphire suspension

Full size suspension as prototype

All sapphire parts for full size prototype have already been delivered (IMPEX and Shinkosha).

Sapphire cylinder with flat cuts as dummy mirror



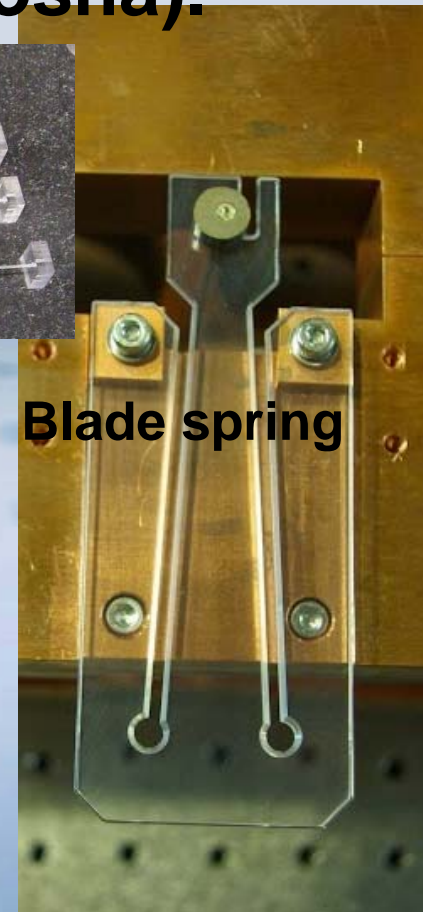
Ears



Fibers with nail head



Blade spring



4. *Sapphire suspension*

Full size suspension as prototype

Jigs to assemble full size prototype is **being prepared.**



Some parts were delivered.

4. Sapphire suspension

Full size suspension as prototype

Measurement of **shape** of sapphire bulk and ears

For precise position of ears, the geometrical shape

and ears were measured

(by K. Enami,
Mechanical
Engineering
Center, KEK).



5. Summary

Cryostat installation

All four cryostats were **installed** !

Connection to cryo duct are in progress.

Cryogenic payload

Almost all parts were **designed**.

Cooling test of prototype will be **started soon** !

Sapphire lop-eared suspension

All sapphire parts for **full size prototype**
are delivered.

Assembly jig for **full size prototype**
are being **prepared**.

KAGRA Cryogenics Group

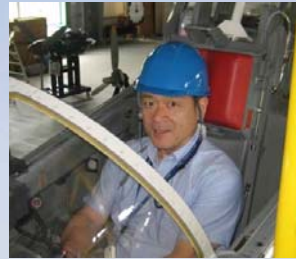
2015.Oct.16



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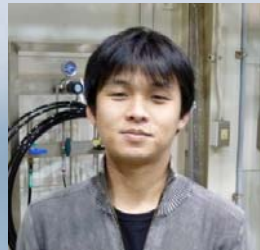
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**European people can visit Japan
for KAGRA.**

Acknowledgement

ELiTES meeting



1st : 3 Oct 2012

2nd : 4 Dec 2013



Acknowledgement

ELiTES meeting

3rd : 9 Feb 2015



4th : 2 Dec 2015

